

Date: Friday, 8/10/2007 9:06:16 AM
 User: Jean-Luc Menard

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : PLATE
Job Number : 33863	
Estimate Number : 11421	
P.O. Number :	Part Number : D34617
This Issue : 8/10/2007 S.O. No. :	Drawing Number : D3461 REV.A
Prsht Rev. : NC	Project Number : N/A
First Issue : 11 Type : MACHINED PARTS	Drawing Revision : A
Previous Run : 33073	Material :
Written By : <u>Jul 07-08-10</u>	Due Date : 8/17/2007 Qty: <u>52</u> Um: Each
Checked & Approved By :	
Comment : est. REV. A 05.12.13 NEW ISSUE EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6B0187X04000	6061-T6 Bar .178" x 4.0"
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Comment: Qty.: 0.0441 f(s)/Unit Total : 2.2050 f(s)

ALUMINUM 6061-T6 Bar .188" x 4.0"

Batch: U104691

SAD 07/08/12

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET

1-Cut as per Dwg D3461

Dwg Rev: A

Prog Rev: A

2-Deburr if necessary

SAD 07/08/12

52

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

SAD

07/08/12

52

4.0	QC8	SECOND CHECK
-----	-----	--------------



Comment: SECOND CHECK

End 07/08/13

Counted
(X52)

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

Deburr parts per dwg D3461

End 07/08/14

(52)

Date: Friday, 8/10/2007 9:06:16 AM
User: Jean-Luc Menard

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PLATE

Job Number: 33863

Part Number: D34617

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



counted

Comment: INSPECT WORK TO CURRENT STEP

EP 07/08/14 (52)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: W/H 25

RE 07-08-16

52

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

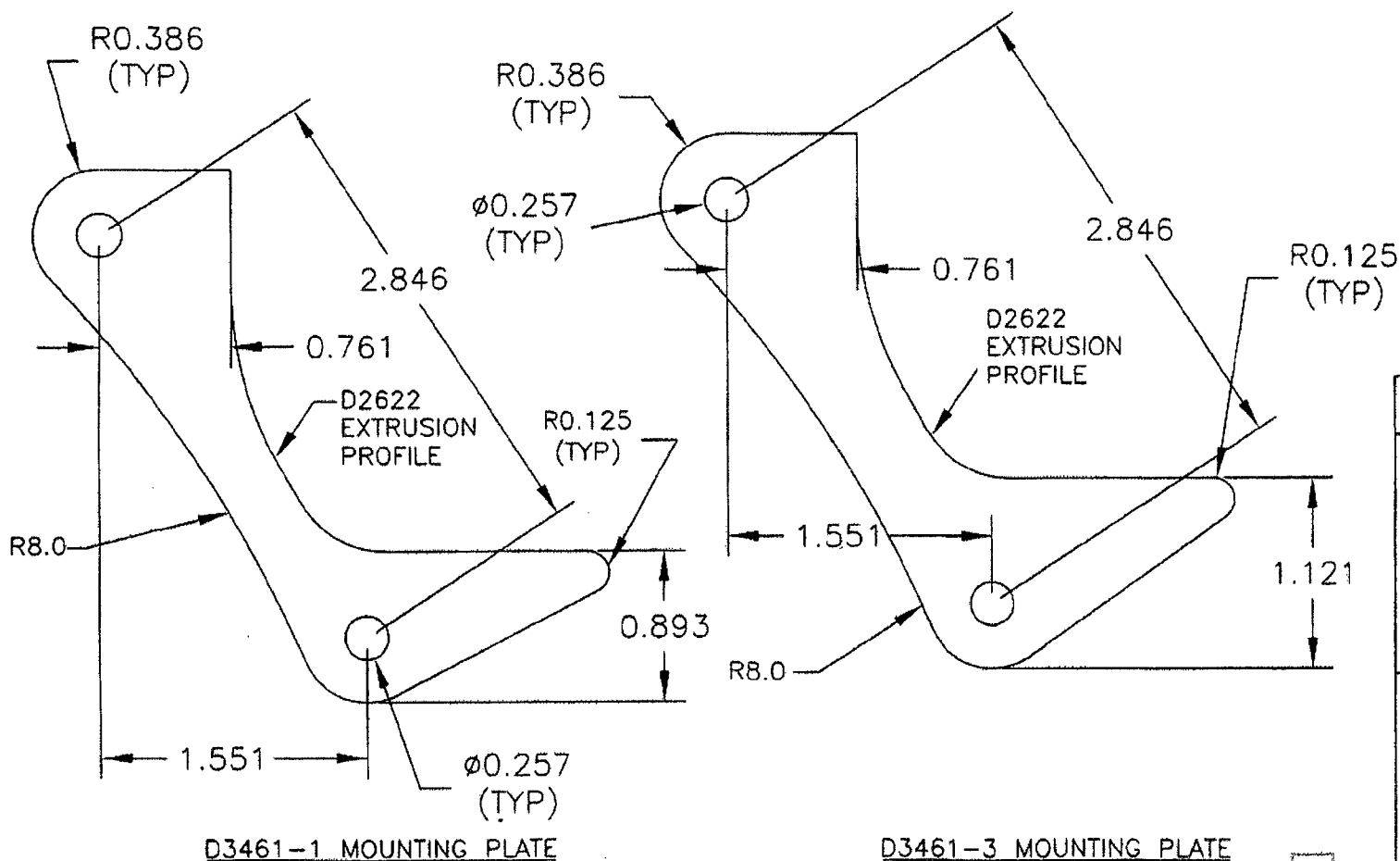
HA 07.08.20

Job Completion



W 07.08.16

DART



D3461-1 MOUNTING PLATE

D3461-3 MOUNTING PLATE

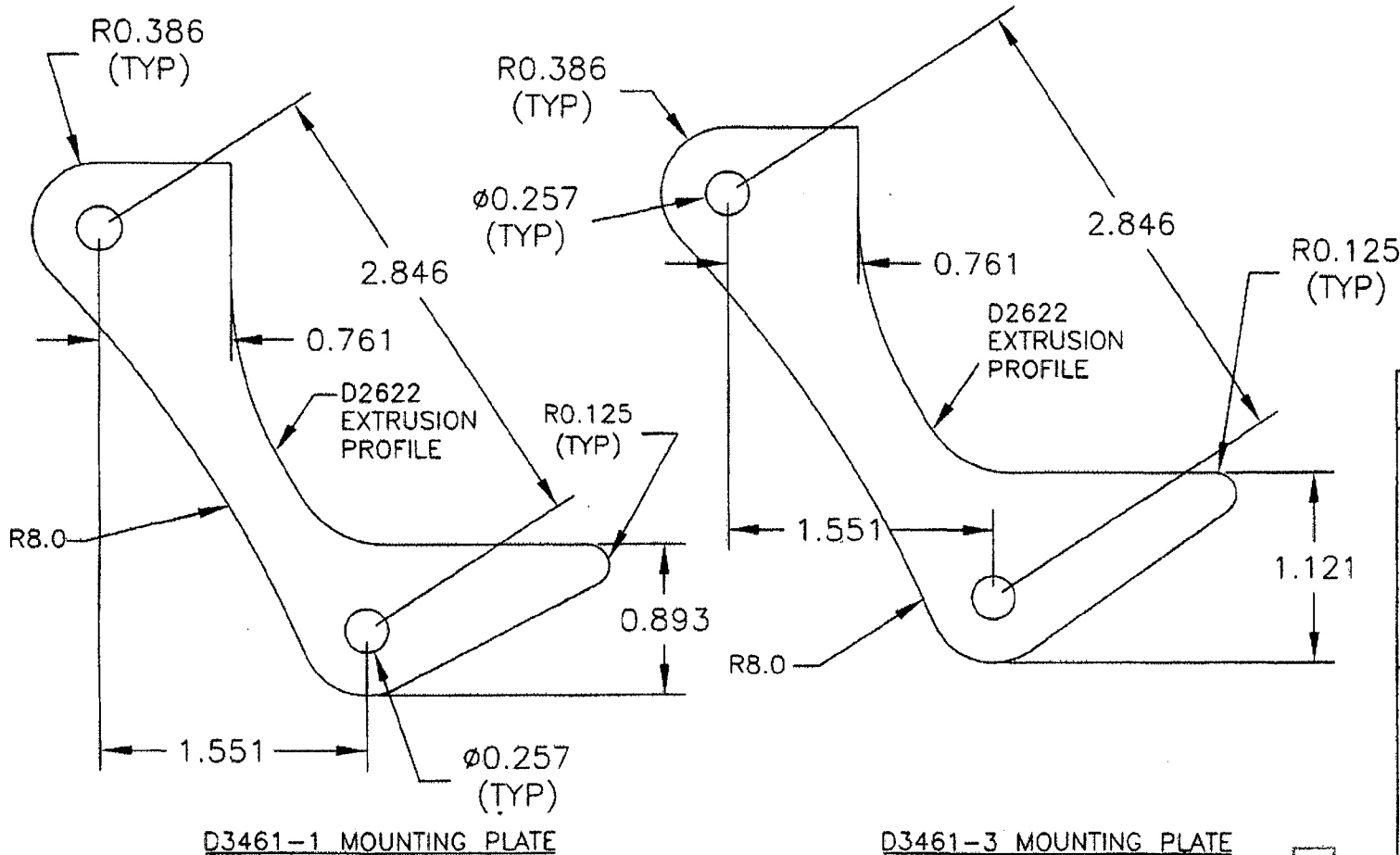
D3461-1/-3 MOUNTING PLATE

- 1) MATERIAL: ALUMINUM 6061-T6 (QQ-A-250/11) 0.188 THICK
(REF DART SPEC. M6061T6S.188)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

DESIGN	DRAWN BY	DART AEROSPACE USA, INC.
PH	PH	PORT HADLOCK, WA
CHECKED	APPROVED	DRAWING NO.
<i>[Signature]</i>	<i>[Signature]</i>	D3461
DATE	TITLE	REV. A
05.09.19	STEP MOUNTING PLATE	SHEET 1 OF 2
A	05.09.19	SCALE
	NEW ISSUE	1:1

RELEASED
05.11.14

DART



D3461-1 MOUNTING PLATE

D3461-3 MOUNTING PLATE

D3461-1/-3 MOUNTING PLATE

- 1) MATERIAL: ALUMINUM 6061-T6 (QQ-A-250/11) 0.188 THICK
(REF DART SPEC. M6061T6S.188)
- 2) FINISH: NONE
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DESIGN	PH	DRAWN BY	PH	DART AEROSPACE USA, INC.
CHECKED	<i>[Signature]</i>	APPROVED	<i>[Signature]</i>	PORT HADLOCK, WA
DATE	05.09.19	TITLE	D3461	REV. A
			STEP MOUNTING PLATE	SHEET 1 OF 2
			NEW ISSUE	SCALE 1:1

RELEASED
05/11/14

Page 1 of 1

Prototype

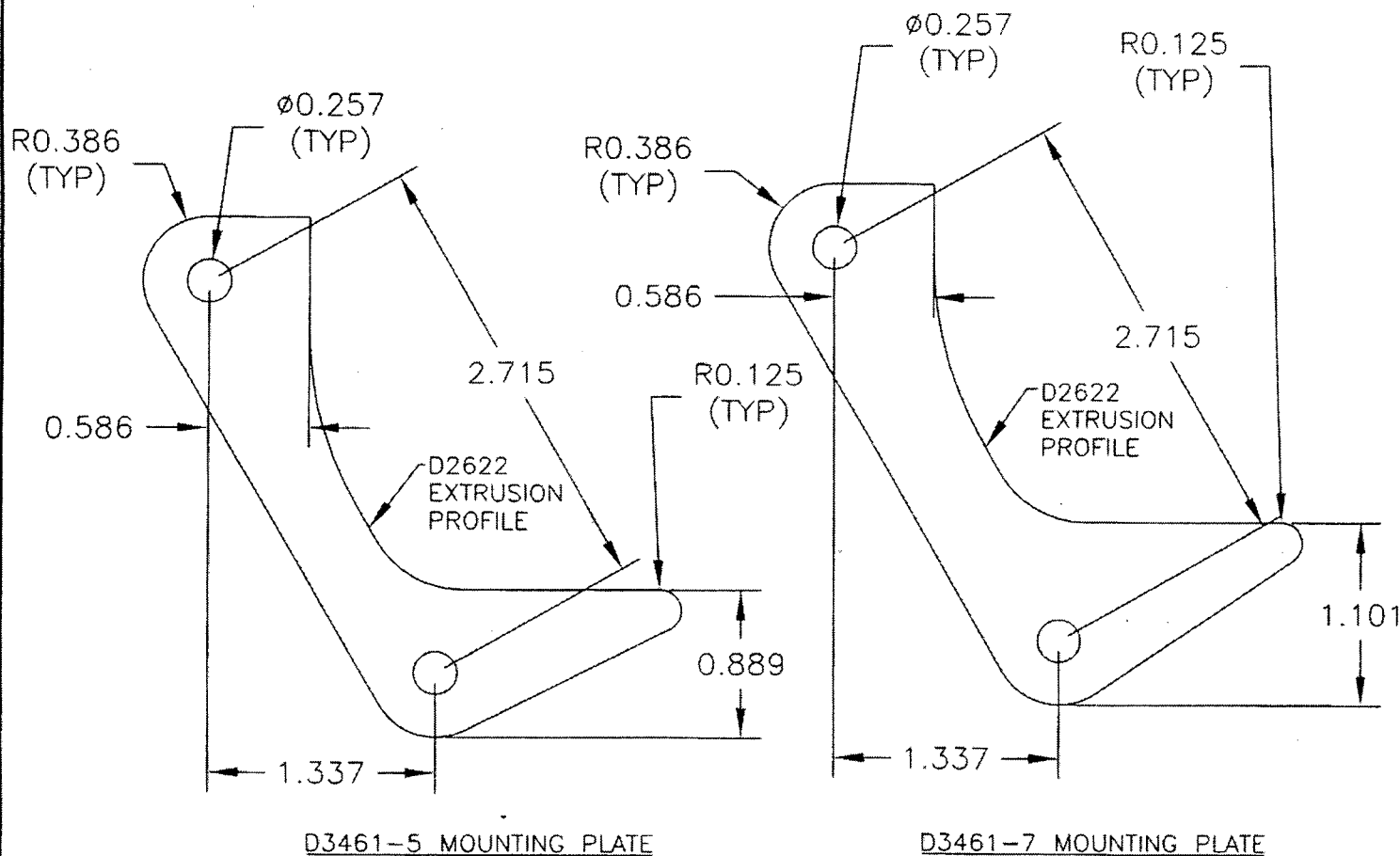
Vern

N/A

KJ/JLM

DART

DESIGN	DRAWN BY	DART AEROSPACE USA, INC.	
PH	PH	PORT HADLOCK, WA	
CHECKED	APPROVED	DRAWING NO.	REV. A
<i>[Signature]</i>	<i>[Signature]</i>	D3461	SHEET 2 OF 2
DATE		TITLE	SCALE
05.09.19		STEP MOUNTING PLATE	1:1



D3461-5/-7 MOUNTING PLATE

- 1) MATERIAL: ALUMINUM 6061-T6 (QQ-A-250/11) 0.188 THICK
(REF DART SPEC. M6061T6S.188)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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05/11/14